



1. Take the back (with 2 large vent holes) film towards you and place one side piece (the smaller squares with holes on one side) on the inside edge. Film out. And insert screws through the back into the side.
2. Repeat step one for the other side piece. You should be looking at a "U"
3. Take one of the two top/bottom pieces with holes all the way around the perimeter and place it on top of the "U"
4. Start with the farthest point from the back and insert 1 screw on either side so that the ends of the sides are secure. Then square up the back of and secure one screw in either corner so all 4 corners have been secured
5. Add the remaining screws to the top making sure that the side and back pieces are flush with the edge of the top.
6. Flip the unit over and Repeat steps 3-5 for the other piece. Then place the box open side up
7. At this point Take the 4 face pieces and arrange them face down to make a square. And attach the sides of the face to the top and bottom faces with screws in the empty screwholes. Make sure that the sides line up with the top and bottom faces.
8. Insert the face into your assembled box making sure that the deeper of the 2 rails is on the top. The top of the box has cord holes and vents closer to the edge. If needed remove a screw from the sides to allow insertion.
9. Once in apply downward pressure while inserting screws around the perimeter.
10. Insert vents so that the airflow is directed down and add two .5 inch panheads each to secure.
11. To insert sliding doors. Lift the door inside the larger lip on top and drop into the bottom track.
12. Add the stick on door pulls.

13. If adding heat or lighting remove a few screws from the top to allow cord to go into the added cord hole on either side.